



Paper Catalogue 2024



With this paper catalogue, we want to offer a product portfolio, that provides value-added for our customers.

Always integrating sustainability and quality, as fundamental pillars.

**At Papresa,
we give
a new life
to paper**

Our objective is to provide solutions, helping our customers to respond to new demands through the best products and services.

Papresa is a clear example of circular economy as our activity is based on manufacturing newsprint and packaging paper from 100% recycled paper.

Product range

Newsprint

Coldset

Heatset

Brite

Colors

Our range of solutions for press, advertising and graphic arts. High quality 100% recycled fibre newsprint with excellent machinability and high printability. Colour range on request.

Packaging

Fluting

Testiliner 4

DUO

Semi-chemical

Our range of packaging solutions. High quality 100% recycled packaging papers with light weight and high performance.

Bags

Aia Bag

Aia Bag Plus

Aia Bag GreenKraft

Our range of papers for Retail, Take Away, Supermarkets and e-commerce.

Special

Paper for Horeca

Whiter paper for Horeca

Food contact paper

Pharmaceutical leaflet paper

Base paper for thermal printing

Our range of papers for special solutions based on recycled fibres, such as the Horeca channel, for food contact, pharmaceutical leaflets and base paper for thermal printing.



AiaPrint

- Our range of solutions for newsprint, advertising and graphic arts
- High quality, 100% recycled fibre newsprint papers
- Excellent machinability and high printability



COLDSET	AiaPrint CS	Standard	g/m ²	-	40	42	45	48.8	52	-	60	65
		AiaPrint Plus CS	ISO 61	g/m ²	-	40	42	45	48.8	52	-	-
	AiaPrint Brite CS	ISO 61	g/m ²	-	40	42	45	48.8	52	-	-	-

HEATSET	AiaPrint HS	Standard	g/m ²	38	40	42	45	48.8	52	-	-	-
		AiaPrint Plus HS	ISO 61	g/m ²	38	40	42	45	48.8	52	55	-
	AiaPrint Brite HS	ISO 61	g/m ²	-	-	42	45	48.8	52	55	-	-

COLORES	AiaPrint Yellow	Colores	g/m ²	-	40	42	45	48.8	-	-	-	-
		AiaPrint Salmon	Colores	g/m ²	-	-	42	45	-	-	-	-
		AiaPrint Pink	Colores	g/m ²	-	-	42	-	-	-	-	-

* Examples of some of our colours
 * Other weights and colours are available on request

AiaPrint CS	High quality newsprint paper 100% recycled fibers with excellent runnability and printability.
AiaPrint Plus CS	The best choice for flyers and retailing, better whitness and smoothness with printability results in more brilliant colours.
AiaPrint Brite CS	Paper with enhanced whitness providing better printing images and mores brilliant colours.
AiaPrint HS	High quality newsprint paper 100% recycled fibers with excellent runnability and printability.
AiaPrint Plus HS	The best choice for flyers and retailing, better whitness and smoothness with printability results in more brilliant colours.
AiaPrint Brite HS	Paper with enhanced whitness providing better printing images and mores brilliant colours.

High quality newsprint paper 100% recycled fibers with excellent runnability and printability.

L* a* b* Target values	L*	a*	b*
ISO 5631	81	-1	3

Target values

TEST	STANDARD	DIMENSION	AiaPrint CS				
Substance	ISO 536	g/m ²	40	42	45	48.8	52
Brightness	ISO 2470-1 (C/2°)	%	57.5	57.5	57.5	57.5	57.5
Opacity	ISO 2471	%	92	92	92	93	94
Bulk	ISO 534	cm ³ /g	1.45	1.45	1.45	1.45	1.45
Smoothness	PPS, ISO 8791	µm	4.1	4.1	4.1	4.1	4.1



Latest version: September 2022

High quality newsprint paper 100% recycled fibers with excellent runnability and printability.

L* a* b* Target values	L*	a*	b*
ISO 5631	81	-1	3

Target values

TEST	STANDARD	DIMENSION	AiaPrint HS					
Substance	ISO 536	g/m ²	38	40	42	45	48.8	52
Brightness	ISO 2470-1 (C/2°)	%	57.5	57.5	57.5	57.5	57.5	57.5
Opacity	ISO 2471	%	90	91	92	92	93	94
Bulk	ISO 534	cm ³ /g	1.35	1.35	1.35	1.35	1.35	1.35
Smoothness	PPS, ISO 8791	µm	3.7	3.7	3.7	3.7	3.7	3.7



Latest version: September 2022

The best choice for flyers and retailing, better whiteness and smoothness with printability results in more brilliant colours.

L* a* b* Target values	L*	a*	b*
ISO 5631	83	-1	3

Target values

TEST	STANDARD	DIMENSION	AiaPrint Plus CS				
Substance	ISO 536	g/m ²	40	42	45	48.8	52
Brightness	ISO 2470-1 (C/2°)	%	61	61	61	61	61
Opacity	ISO 2471	%	90	90	90	90	91
Bulk	ISO 534	cm ³ /g	1.45	1.45	1.45	1.45	1.45
Smoothness	PPS, ISO 8791	µm	4.1	4.1	4.1	4.1	4.1



Latest version: September 2022

The best choice for flyers and retailing, better whiteness and smoothness with printability results in more brilliant colours.

L* a* b* Target values	L*	a*	b*
ISO 5631	83	-1	3

Target values

TEST	STANDARD	DIMENSION	AiaPrint Plus HS					
Substance	ISO 536	g/m ²	38	40	42	45	48.8	52
Brightness	ISO 2470-1 (C/2°)	%	61	61	61	61	61	61
Opacity	ISO 2471	%	88	90	90	90	90	91
Bulk	ISO 534	cm ³ /g	1.35	1.35	1.35	1.35	1.35	1.35
Smoothness	PPS, ISO 8791	µm	3.7	3.7	3.7	3.7	3.7	3.7



Latest version: September 2022

Paper with enhanced whiteness providing better printing images and mores brilliant colours.

L* a* b* Target values	L*	a*	b*
ISO 13655 (D50/2°)	85	-1	3

Target values

TEST	STANDARD	DIMENSION	AiaPrint Brite CS			
Substance	ISO 536	g/m ²	42	45	48.8	52
Brightness	ISO 2470-1 (C/2°)	%	68	68	68	68
Opacity	ISO 2471	%	88	88	89	90
Bulk	ISO 534	cm ³ /g	1.45	1.45	1.45	1.45
Smoothness	PPS, ISO 8971-2	µm	4.1	4.1	4.1	4.1



Latest verion: June 2023

High quality newsprint paper made in colour with excellent runnability and printability.

L* a* b* Target values	L*	a*	b*
ISO 5631	79	-6	25

Target values

TEST	STANDARD	DIMENSION	AiaPrint Yellow				
Substance	ISO 536	g/m ²	40	42	45	48.8	52
Opacity	ISO 2471	%	92	92	92	93	94
Bulk	ISO 534	cm ³ /g	1.45	1.45	1.45	1.45	1.45
Smoothness	PPS, ISO 8791	µm	4.1	4.1	4.1	4.1	4.1



Latest version: September 2022

Paper with enhanced whiteness providing better printing images and mores brilliant colours.

L* a* b* Target values	L*	a*	b*
ISO 13655 (D50/2°)	85	-1	3

Target values

TEST	STANDARD	DIMENSION	AiaPrint Brite HS				
Substance	ISO 536	g/m ²	42	45	48.8	52	55
Brightness	ISO 2470-1 (C/2°)	%	68	68	68	68	68
Opacity	ISO 2471	%	88	89	90	90	90
Bulk	ISO 534	cm ³ /g	1.35	1.35	1.35	1.35	1.35
Smoothness	PPS, ISO 8971-2	µm	3.7	3.7	3.7	3.7	3.7



Latest version: January 2024

High quality newsprint paper made in colour with excellent runnability and printability.

L* a* b* Target values	L*	a*	b*
ISO 5631	77	6	15

Target values

TEST	STANDARD	DIMENSION	AiaPrint Salmon	
Substance	ISO 536	g/m ²	42	45
Opacity	ISO 2471	%	92	92
Bulk	ISO 534	cm ³ /g	1.45	1.45
Smoothness	PPS, ISO 8791	µm	4.1	4.1



Latest version: November 2022



AiaNature

- Our range of packaging paper solutions
- High quality 100% recycled packaging papers
- Lightweight and high performance grammage



LIGEROS	AiaNature Flute	Fluting	g/m ²	65	70	75	80	85	90	95	100	105	110	115	120	125
	AiaNature TL4	Testliner 4	g/m ²	-	70	75	80	85	90	95	100	105	110	115	120	125
	AiaNature DUO	DUO	g/m ²	-	-	75	80	85	90	95	100	105	110	115	120	125
	AiaNature SQ	SQ	g/m ²	-	-	-	-	-	-	-	100	105	110	115	120	125

AiaNature Flute	Light fluting with wide variety of grammages, excellent runnability and maximum performance and speed in corrugators.
AiaNature TL4	Light liner produced in wide variety of grammages with excellent runnability.
AiaNature DUO	High Performance Paper for double Use: Fluting or Testliner
AiaNature SQ	Semi-chemical fluting paper with high performance and excellent behaviour.

User guide

We have a wide range of cardboard packaging products.

All our products are designed and manufactured to meet the sustainability challenges and provide paper tailored to our customer needs.



Print



Extended storage



High-strength products resistance



Food and beverage sector



Fast-moving consumer goods sector



Cleaning and hygiene sector



Agricultural sector



E-commerce



Dangerous products



Versatile use



Chilled and frozen products



Take Away products



Retail products



Export/transport

AiaNature Flute

CEPI code 60 ≤ 100g/m²
CEPI code 41 > 100g/m²

Light fluting with wide variety of grammages, excellent runnability and maximum performance and speed in corrugators.

Typical Value

TEST	STANDARD	DIMENSION	AiaNature FLUTE											
Basis Weight	ISO 536	gr/m ²	65	70	75	80	85	90	95	100	110	115	120	125
Nominal Humidity	ISO 287	%	8	8	8	8	8	8	8	8	8	8	8	8
SCT	ISO 9895	Kn/m	0,9	1	1,1	1,2	1,3	1,4	1,5	1,6	1,65	1,7	1,8	1,9
		kn.m/kg	13	13	13,3	15	15	15,5	15,7	16	16	16	16	16
CMT 30/50 MD	EN ISO 7263	N	-	-	85	90	115	130	135	140	145	155	160	170
		N.m ² /g	-	-	1,15	1,2	1,25	1,27	1,3	1,31	1,32	1,32	1,33	1,33

Guaranteed Value

TEST	STANDARD	DIMENSION	AiaNature FLUTE											
Basis Weight	ISO 536	gr/m ²	65	70	75	80	85	90	95	100	110	115	120	125
		Variation	Nominal	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%
Nominal Humidity	ISO 287	%	8	8	8	8	8	8	8	8	8	8	8	8
		Variation	Nominal	+/-1	+/-1	+/-1	+/-1	+/-1	+/-1	+/-1	+/-1	+/-1	+/-1	+/-1
SCT	ISO 9895	Kn/m	0,76	0,8	1	1,1	1,2	1,3	1,4	1,5	1,55	1,6	1,7	1,8
		kn.m/kg	10	11	13	13,7	14	14,5	15	15	15	15	15	15
CMT 30/50 MD	EN ISO 7263	N	-	-	65	75	95	110	115	120	125	135	140	150
		N.m ² /g	-	-	1	1,10	1,20	1,24	1,25	1,25	1,27	1,30	1,31	1,31



Latest version: August 2022

User guide



AiaNature DUO

CEPI code 52

High Performance Paper for double Use: Fluting or Testliner

Typical Value

TEST	STANDARD	DIMENSION	AiaNature DUO											
Basis Weight	ISO 536	gr/m ²	75	80	85	90	95	100	110	115	120	125		
Nominal Humidity	ISO 287	%	8	8	8	8	8	8	8	8	8	8		
SCT, DT	ISO 9895	Kn/m	1,2	1,4	1,45	1,6	1,7	1,8	2	2,1	2,2	2,3		
		kn.m/kg	16,5	17,5	18	18	18	18,5	18,5	18,5	18,5			
COBB 60	EN ISO 535	gr/m ²	-	-	-	-	-	35	35	35	35	35		
Bursting Strength	EN ISO 2758	Kpa	165	182	194	205	220	220	242	250	264	275		
		Kpa.m ² /g	2,2	2,2	2,2	2,2	2,2	2,2	2,2	2,2	2,2	2,2		
CMT 30/50 MD	EN ISO 7263	N	90	105	128	144	152	160	176	185	192	200		
		N.m ² /g	1,2	1,3	1,5	1,6	1,6	1,6	1,6	1,6	1,6	1,6		

Guaranteed Value

TEST	STANDARD	DIMENSION	AiaNature DUO											
Basis Weight	ISO 536	gr/m ²	75	80	85	90	95	100	110	115	120	125		
		Variation	Nominal	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	
Nominal Humidity	ISO 287	%	8	8	8	8	8	8	8	8	8	8		
		Variation	Nominal	+/-1	+/-1	+/-1	+/-1	+/-1	+/-1	+/-1	+/-1	+/-1	+/-1	
SCT	ISO 9895	Kn/m	1,1	1,2	1,35	1,4	1,5	1,6	1,8	1,9	2	2,1		
		kn.m/kg	14,5	15	16	16	16	16	16,5	16,5	16,5			
COBB 60	EN ISO 535	gr/m ²	-	-	-	-	-	50	50	50	50			
Bursting Strength	EN ISO 2758	Kpa	145	155	165	175	185	195	210	218	225	238		
		Kpa.m ² /g	1,93	2	2	2	2	2	2	2	2			
CMT 30/50 MD	EN ISO 7263	N	75	85	105	120	127	135	150	155	163	170		
		N.m ² /g	1	1,2	1,3	1,33	1,34	1,35	1,36	1,36	1,36			



Latest version: August 2022

User guide



AiaNature TL4

CEPI code 50

Light liner produced in wide variety of grammages with excellent runnability.

Typical Value

TEST	STANDARD	DIMENSION	AiaNature TL4											
Basis Weight	ISO 536	gr/m ²	75	80	85	90	95	100	105	110	115	120	125	
Nominal Humidity	ISO 287	%	8	8	8	8	8	8	8	8	8	8	8	
SCT	ISO 9895	Kn/m	1	1,1	1,2	1,3	1,35	1,4	1,45	1,5	1,6	1,7	1,8	
		kn.m/kg	12,7	13	13,3	13,4	13,5	13,7	13,8	13,85	13,9	14,2	14,4	
Bursting Strength	EN ISO 2758	Kpa	120	130	140	150	160	180	180	190	210	220	230	
		Kpa.m ² /g	1,6	1,63	1,65	1,67	1,72	1,8	1,72	1,78	1,82	1,83	1,84	

Guaranteed Value

TEST	STANDARD	DIMENSION	AiaNature TL4											
Basis Weight	ISO 536	gr/m ²	75	80	85	90	95	100	105	110	115	120	125	
		Variation	Nominal	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	
Nominal Humidity	ISO 287	%	8	8	8	8	8	8	8	8	8	8	8	
		Variation	Nominal	+/-1	+/-1	+/-1	+/-1	+/-1	+/-1	+/-1	+/-1	+/-1	+/-1	
SCT	ISO 9895	Kn/m	0,8	0,9	1	1,1	1,15	1,2	1,25	1,3	1,4	1,5	1,6	
		kn.m/kg	10,7	10,9	11	11,3	11,4	11,5	12	12,1	12,2	12,5	12,8	
Bursting Strength	EN ISO 2758	Kpa	105	115	130	140	150	160	170	180	200	210	220	
		Kpa.m ² /g	1,4	1,5	1,52	1,55	1,58	1,6	1,62	1,69	1,74	1,75	1,76	



Latest version: July 2022

AiaNature SQ

CEPI code 44

Semi-chemical fluting paper with high performance and excellent behaviour.

Typical value

TEST	STANDARD	DIMENSION	AiaNature SQ							
Basis Weight	ISO 536	gr/m ²	100	105	110	115	120	125		
Nominal Humidity	ISO 287	%	9	9	9	9	9	9		
SCT	ISO 9895	Kn/m	2,1	2,2	2,3	2,4	2,6	2,7		
		kn.m/kg	20	21	21	21	22	22		
CMT	EN ISO 7263	N	200	210	220	230	264	274		
		N.m ² /g	2	2	2	2	2,2	2,2		

Guaranteed value

TEST	STANDARD	DIMENSION	AiaNature SQ							
Basis Weight	ISO 536	gr/m ²	100	105	110	115	120	125		
		Variation	Nominal	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	+/-3%	
Nominal Humidity	ISO 287	%	9	9	9	9	9	9		
		Variation	Nominal	+/-1	+/-1	+/-1	+/-1	+/-1	+/-1	
SCT	ISO 9895	Kn/m	1,9	2	2,1	2,2	2,4	2,5		
		kn.m/kg	18	18	19	19	20	20		
CMT	EN ISO 7263	N	165	175	187	195	228	237		
		N.m ² /g	1,5	1,6	1,7	1,8	1,9	1,9		



Latest version: March 2023



AiΔBag

- Our range of 100% recycled paper solutions for high quality and highly resistant bags.
- ISEGA certificate for food contact.
- Commercial use, Retail, Take Away, Supermarkets and e-commerce.

AiΔBag	g/m ²	-	70	75	80	85	90	95	100	110	115	120	125
AiΔBag Plus	g/m ²	-	70	75	80	85	90	95	100	110	115	120	125
AiΔBag GreenKraft	g/m ²	45	70	75	80	85	90	95	100	110	115	120	125

AiΔBag

Our range of solutions for high-quality bags made from 100% recycled paper.

AiΔBag Plus

Our range of solutions for high-quality bags made from 100% recycled paper. Glued paper for greater resistance to humidity.

AiΔBag GreenKraft

Our range of highly resistant solutions for supermarket and e-commerce bags. Our papers compete with virgin fiber Kraft paper.



Technical characteristics

TEST	STANDARD	DIMENSION	AiaBag											
Nominal basic weight	EN ISO 536	gr/m ²	75	80	85	90	95	100	110	115	120	125	++-3%	
Nominal moisture	EN ISO 287	%	8	8	8	8	8	8	8	8	8	8	+-1	
COBB 60 C	EN ISO 535	gr/m ²	-	-	-	-	-	-	-	-	-	-	-	
COBB 60 R	EN ISO 535	gr/m ²	-	-	-	-	-	-	-	-	-	-	-	
Bursting Strength	EN ISO 2758	Kpa m ² /g	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	Indicative	
Stretch MD	EN ISO 1924 / 2	%	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	-10%	
Stretch CD	EN ISO 1924 / 2	%	3	3	3	3	3	3	3	3	3	3	-10%	
Length strength MD	EN ISO 1924 / 2	m	6200	6200	6200	6200	6200	6200	6200	6200	6200	6200	-10%	
Length strength CD	EN ISO 1924 / 2	m	2500	2500	2500	2500	2500	2500	2500	2500	2500	2500	-10%	
Air resistance (Gurley)	EN ISO 5636-5	S	35	35	35	35	35	35	35	35	35	35	Indicative	



Latest version: December 2022

AiaBag

GreenKraft

The ecological choice in supermarket bags and e-commerce

Aia Bag GreenKraft is our new quality of 100% recycled and highly resistant paper for supermarket and e-commerce bags. Due to its characteristics, GreenKraft can compete with papers made with virgin fiber.

Our papers have the ISEGA certificate for food contact, in addition to PEFC and FSC Recycled.



Technical characteristics

TEST	STANDARD	DIMENSION	AiaBag Plus											
Nominal basic weight	EN ISO 536	gr/m ²	70	75	80	85	90	95	100	110	115	120	125	++-3%
Nominal moisture	EN ISO 287	%	8	8	8	8	8	8	8	8	8	8	8	+-1
COBB 60 C	EN ISO 535	gr/m ²	-	-	-	-	-	-	40	40	40	40	40	Max.50
COBB 60 R	EN ISO 535	gr/m ²	-	-	-	-	-	-	40	40	40	40	40	Max.50
Bursting Strength	EN ISO 2758	Kpa m ² /g	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	Indicative
Stretch MD	EN ISO 1924 / 2	%	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	-10%
Stretch CD	EN ISO 1924 / 2	%	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	-10%
Length strength MD	EN ISO 1924 / 2	m	6500	6500	6500	6500	6500	6500	6500	6500	6500	6500	6500	-10%
Length strength CD	EN ISO 1924 / 2	m	2800	2800	2800	2800	2800	2800	2800	2800	2800	2800	2800	-10%
Air resistance (Gurley)	EN ISO 5636-5	S	35	35	35	35	35	35	35	35	35	35	35	Indicative



Latest version: May 2023



100% recycled paper for supermarket bags and e-commerce.

Technical characteristics

TEST	NORMA	UNIDAD	AiaBag GreenKraft																	
Grammage	EN ISO 536	gr/m ²	45	50	55	60	65	70	75	80	85	90	95	100	110	120	125	130	++-3%	
Moisture	EN ISO 287	%	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	+-1
COBB 60	EN ISO 535	gr/m ²	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	+-5%
Burst	EN ISO 2758	Kpa m ² /g	2	2	2	2	2	2	2.6	2.6	2.6	2.6	2.6	2.7	2.7	2.7	2.7	2.7	Indicative	
Stretch MD	EN ISO 1924 / 2	%	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.6	1.6	1.6	1.6	1.6	-10%	
Stretch CD	EN ISO 1924 / 2	%	2	2.1	2.2	2.3	2.4	2.5	2.5	2.5	2.5	2.5	2.5	3	3.5	3.5	3.5	3.5	-10%	
Length Strength MD	EN ISO 1924 / 2	m	7000	7000	7000	7000	7000	7000	8500	8500	8500	8500	8500	8500	8500	8500	8500	8500	-10%	
Length Strength CD	EN ISO 1924 / 2	m	2200	2200	2200	2200	2200	2800	2800	2800	2800	2800	2800	2800	2800	2800	2800	2800	-10%	
Tensile Strength MD	EN ISO 1924 / 3	kn/m	4.2	4.2	4.2	4.2	4.2	6	6.4	6.7	7.1	7.5	7.8	8.2	8.9	9.6	10	10.4	Indicative	
Tensile Strength CD	EN ISO 1924 / 3	kn/m	1.4	1.4	1.4	1.4	1.4	2.15	2.2	2.3	2.38	2.45	2.52	2.6	2.75	2.9	3.05	3.2	-10%	
Tear Strength MD	EN ISO 1974	mN	230	245	250	265	280	420	460	500	540	580	620	660	740	820	860	900	Indicative	
Tear Strength CD	EN ISO 1974	mN	275	300	325	350	375	450	490	530	570	610	650	690	770	850	890	930	-10%	



Latest version: March 2024



Aiaspecial



Our range of papers for special solutions

100% recycled high quality papers

Our range for Horeca, for food contact, for brochures, pharmaceutical leaflets and thermal printing

AiaHoreca	Paper for HORECA sector. High wet strength.	g/m ²	-	42	-	-	62
AiaHoreca Plus	Paper for HORECA sector. Optimal whiteness and high wet strength.	g/m ²	40	42	55	-	-

AiaFood White	Paper for food safe solutions.	g/m ²	-	-	55	-	-
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AiaPharma	Paper for pharmaceutical leaflets.	g/m ²	-	42	55	-	-
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AiaThermal Green	Base paper for thermal printing	g/m ²	-	42	-	60	-
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Our best solution for HORECA sector.
High wet strength.

L* a* b* Target values	L*	a*	b*
ISO 5631	81	-1	3

Target values

TEST	STANDARD	DIMENSION	AiaHoreca
Substance	ISO 536	g/m ²	62
Brightness	ISO 2470-1 (C/2°)	%	57.5
Opacity	ISO 2471	%	95
COBB 60	ISO 535	g/m ²	25
Tensile MD	ISO 1924/3	kN/m	2



Latest version: September 2022

Paper for food safe solutions.

L* a* b* Target values	L*	a*	b*
ISO 5631	83	-1	3

Target values

TEST	STANDARD	DIMENSION	AiaFood White
Substance	ISO 536	g/m ²	55
Brightness	ISO 2470-1 (C/2°)	%	61
Opacity	ISO 2471	%	91
COBB 60	ISO 535	g/m ²	25



Latest version: November 2022

Our best solution for HORECA sector.
Optimal whiteness and high wet strength.

L* a* b* Target values	L*	a*	b*
ISO 5631	83	-1	3

Target values

TEST	STANDARD	DIMENSION	AiaHoreca Plus
Substance	ISO 536	g/m ²	42
Brightness	ISO 2470-1 (C/2°)	%	61
Opacity	ISO 2471	%	90
COBB 60	ISO 535	g/m ²	25
Tensile MD	ISO 1924/3	kN/m	2



Latest version: August 2022

High quality paper 100% recycled fibers with excellent runnability and printability for pharmaceutical leaflets.

L* a* b* Target values	L*	a*	b*
ISO 5631	81	-1	3

Target values

TEST	STANDARD	DIMENSION	AiaPharma	TOLERANCE
Grammage	ISO 536	g/m ²	42	± 2
Brightness	ISO 2470-1 (C/2°)	%	58.5	± 3
Opacity	ISO 2471	%	92	± 2
Thickness	ISO 534	µm	61	± 3
Smoothness	PPS, ISO 8791	µm	4.1	± 2
Tear Resistance	ISO 1974	mN	200	± 30



Valid: from November 2022



AiaThermal Green

Base paper for thermal printing 100% recycled

We offer our 100% recycled paper, which will be the base to create a special paper for thermal printing along with a special layer that reacts to the heat of the printer.

Guarantees, high-quality printing on cash registers, point-of-sale machines, receipt printers, shipping labels and more. In addition, being 100% recycled, it contributes to reducing the environmental impact of this technology without sacrificing printing quality.





100% recycled base paper for thermal printing.

L* a* b* Target values	L*	a*	b*
ISO 5631	81	-1	3

Target values

TEST	STANDARD	DIMENSION	AiaThermalGreen	
Substance	ISO 536	g/m ²	42	60
Brightness	ISO 2470-1 (C/2°)	%	56	56
Opacity	ISO 2471	%	92	95
COBB 60	ISO 535	g/m ²	25	25
Tensile MD	ISO 1924/3	kN/m	3	4





Latest version: May 2024

Technical customer service



Technical Customer Service

Our Technical Customer Service (TCS), will be the technical link between the customer and the mill, guaranteeing a quick and effective response in problem resolution, new product approvals and industrial tests.

Direct technical attention for a quick response to any requirement of our clients. An indispensable role in our commercial department to continue growing in the trust and satisfaction of our clients.



CONSULTING

We offer technical advice for the optimal use of our papers in order to gain efficiency in the runnability of our papers and carrying out an optimal parameterisation of your machinery.

We put at your disposal our team of technical experts, our state-of-the-art technology in instrumentation and test and measurement equipment, as well.



TECHNICAL SUPPORT

We help you to solve your internal incidents in the use of our product.

Also external incidents that may arise, such as structural failures, peeling of seals, hotmelt problems, etc.



Through our customer service, expertise and in-depth knowledge of paper performance, we are improving productivity, reducing costs and ensuring you meet your business and sustainability challenges.

Certifications

At Papresa we take the sustainability of our processes very seriously in order to achieve the best results in our products and reduce their impact on the environment.



QUALITY MANAGEMENT SYSTEM ISO 9001:2015

It is an internationally recognised standard that provides the basis for developing effective processes that result in optimal products and services that meet customer requirements. At Papresa we have this certification, in addition to a strict Integrated Quality and Environmental Management System that allows us to continuously improve our business and environment.

Thanks to this certification, we can guarantee the highest quality at all key points of the production process and achieve the best results. The adaptation of the production flow and the training of our staff allow us to offer high quality products to all our customers.



ENERGY MANAGEMENT SYSTEM ISO 50001

The responsible use of energy is key for both the production chain and the environment. For this reason, we have implemented a quality energy policy that allows us to properly manage the energy aspects of our activity.

Thanks to this standard, we have been able to achieve real and quantifiable savings in our energy costs. We have identified those aspects of the production process that consume the most energy and that represent an energy and economic drain and we have applied measures to minimise this consumption.



FOOD CONTACT ISEGA

The ISEGA certificate is internationally recognised and is an important requirement for manufacturers of food products. Thanks to this certificate, we guarantee that our paper has undergone rigorous testing and has proven to be safe for food contact.



ENVIRONMENTAL MANAGEMENT SYSTEM ISO 14001

This standard allows us to position ourselves as socially responsible. Thanks to this certification, we have been able to implement an environmental management system in all aspects of the production process.

We are aware of the environmental impacts of our activity, which has enabled us to implement corrective and mitigating measures that allow us to reduce our ecological footprint. We also have a programme of regular internal audits that allow us to evaluate our impact and ensure continuous improvement.



EMAS (EU) 2018/2026

In addition to working with recovered material, we have a strict Integrated Quality and Environmental Management System that allows us to improve the dynamics of the company and is a useful tool for continuous environmental improvement.

This is what we hope to convey through this Environmental Statement. It is an environmental declaration of annual renewal and the published data are audited by the accredited entity.



SUSTAINABILITY IN FORESTS: CHAIN OF CUSTODY FSC

Chain of custody management system audited by the Design and manufacture of standard newsprint and standard, enhanced and coloured FSC Recycled packaging from recovered material under a percentage system.



PEFC ST 2022:2013

Chain of custody management system audited by the Design and manufacture of standard newsprint and standard, enhanced and coloured packaging from recovered material under a percentage system..



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